

Work Order ID 53673

November 12, 2009 8:16:43 AM



Page 1

Item ID: D3907-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 12/11/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 19/11/2009 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan: AL

Date: 09-11-12 Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3907	A								

100

0.00



Hardinge

Hardinge CNC Lathe Small

Memo

Machine as per Folio FA823
& Dwg D3907

Dwg Rev: 11
folio Rev: 11
Deburr

0.00

09.11.15



110

0.00



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

09.11.15



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Page 2

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Cust Item ID:

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

JL 09/11/16



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: Basket

0.00



Packaging

Memo

0.00

Packaging

PD 09.11.16 (42)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/16

mf
09-11-16

Picklist Print

November 12, 2009 8:16:47 AM

Page 1

Work Order ID: 53673



Parent Item: D3907-1RevA



Parent Item Name: Bushing

Start Date: 12/11/2009

Required Date: 19/11/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			100	f	37.9745	1.2000 			
304 ROUND BAR 0.375												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

MAT

37.97447895

110166

3.32

110472

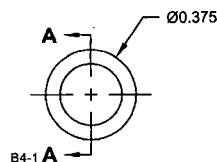
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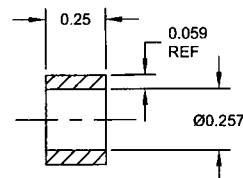
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112473

27.9313



D3907-1 BUSHING



SECTION A-A C5-1

UNCONTROLLED
SUBJECT TO AGR
WITHOUT
WORK ON
NO. 53673
B-109-11-12

RELEASED

NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD
REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR
REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A - NEW ISSUE		AJS	09.03.11
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3907	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BUSHING (BASKET REPAIR)	NTS
DATE	09.03.11	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD</small>	